

Document Number.: BEL-QS-0004

Revision: C

Document Title: CAD Plating Appearance Requirement

Rev Date: 11/6/2018

Approval: CMCB

Created: 10/4/2016

Rev	Date	Rev description
A	10/4/2016	Document Established
B	4/25/2018	Removed address from header; updated footer
C	11/6/2018	Revised to generalize plating appearance acceptance criteria

1.0 Purpose

This document establishes the standard instructions for the accept/reject criteria for all cadmium-plated yokes

2.0 Scope

This procedure applies to all CAD Plated yokes per SAE-AMS-QQ-P-416.

3.0 Activity

Below are examples of acceptable finishes when BEL-QS-0004 is specified on the drawing.



CAD process without additional scrub process



CAD process without additional scrub process

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CAD process with additional scrub step