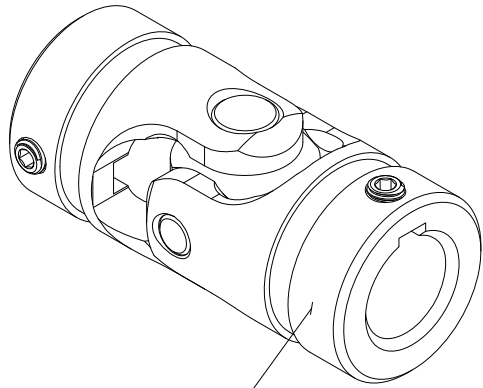


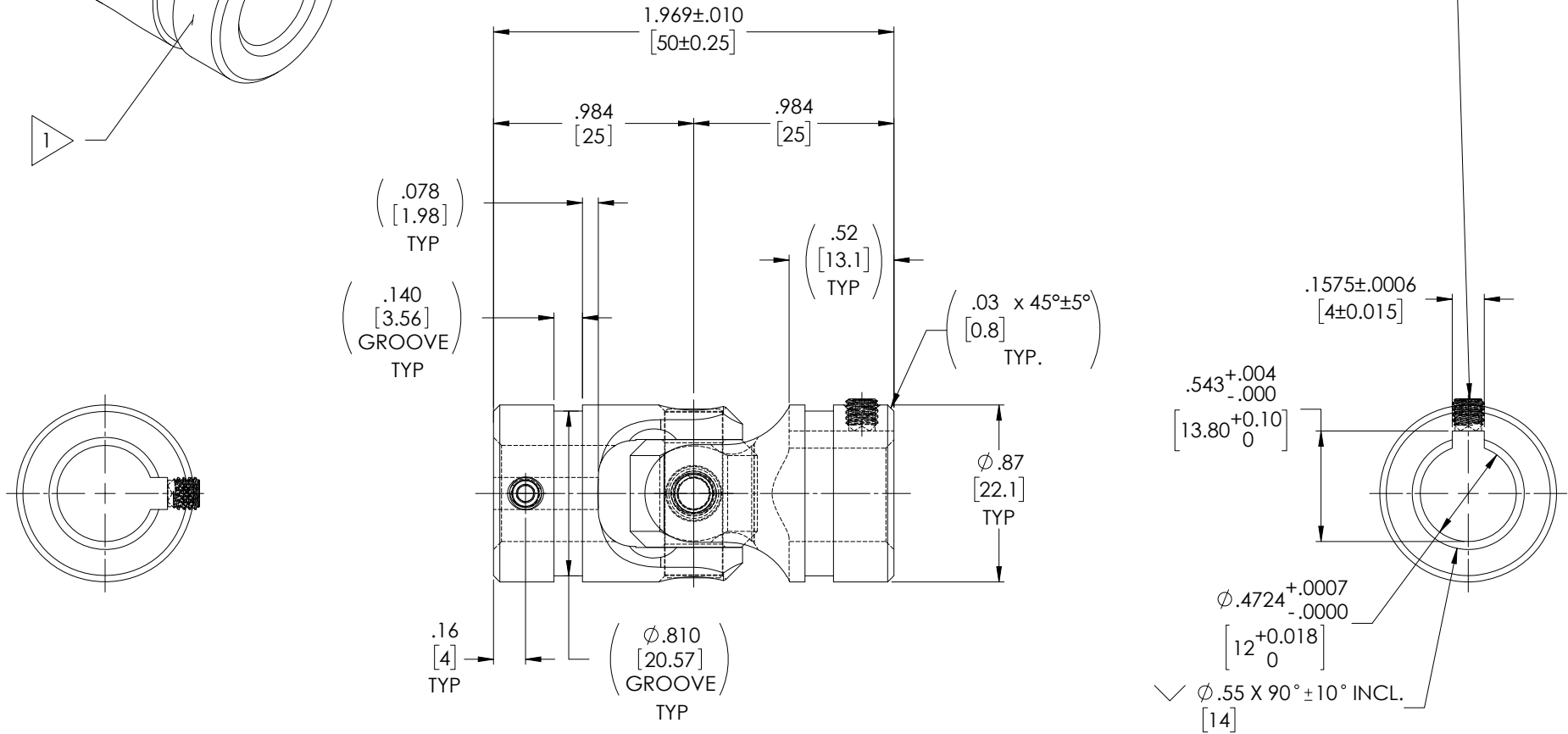
APPROVED

FOR REFERENCE ONLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	9/5/2019	JP



SOCKET SET SCREW, M4x0.7 x 4mm, CUP POINT 2X



TYPICAL BOTH ENDS

NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE, & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES TURNED SURFACES: $\sqrt{32}$ MILLED SURFACES: $\sqrt{125}$ PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.	STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm] ANGULAR MACHINED: $\pm 1.0^\circ$ FRACTIONAL: $\pm .015$ TWO PLACE DECIMAL: $\pm .010$ THREE PLACE DECIMAL: $\pm .005$ FOUR PLACE DECIMAL: $\pm .0005$ CONCENTRICITY: $.0025$ T.I.R.	MATERIAL: ALLOY STEEL HEAT TREAT: SEE DETAIL DRAWINGS FINISH: NONE	INITIALS: JP DATE: 05SEP19 CHECKED: RNK ENG APPR: RNK MFG APPR: QC APPR:	Belden Universal www.beldenuniversal.com TITLE: ASSEMBLY, UNIVERSAL JOINT
	ALL HOLES TO BE LOCATED ON CENTERLINE (C) WITHIN .005" T.I.R. INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5		COMMENTS:	
	SIZE DWG. NO. A UJ-HD875x12K A SCALE: 2.5:1 WT (Lbs): 0.21 SHEET 1 OF 2			